

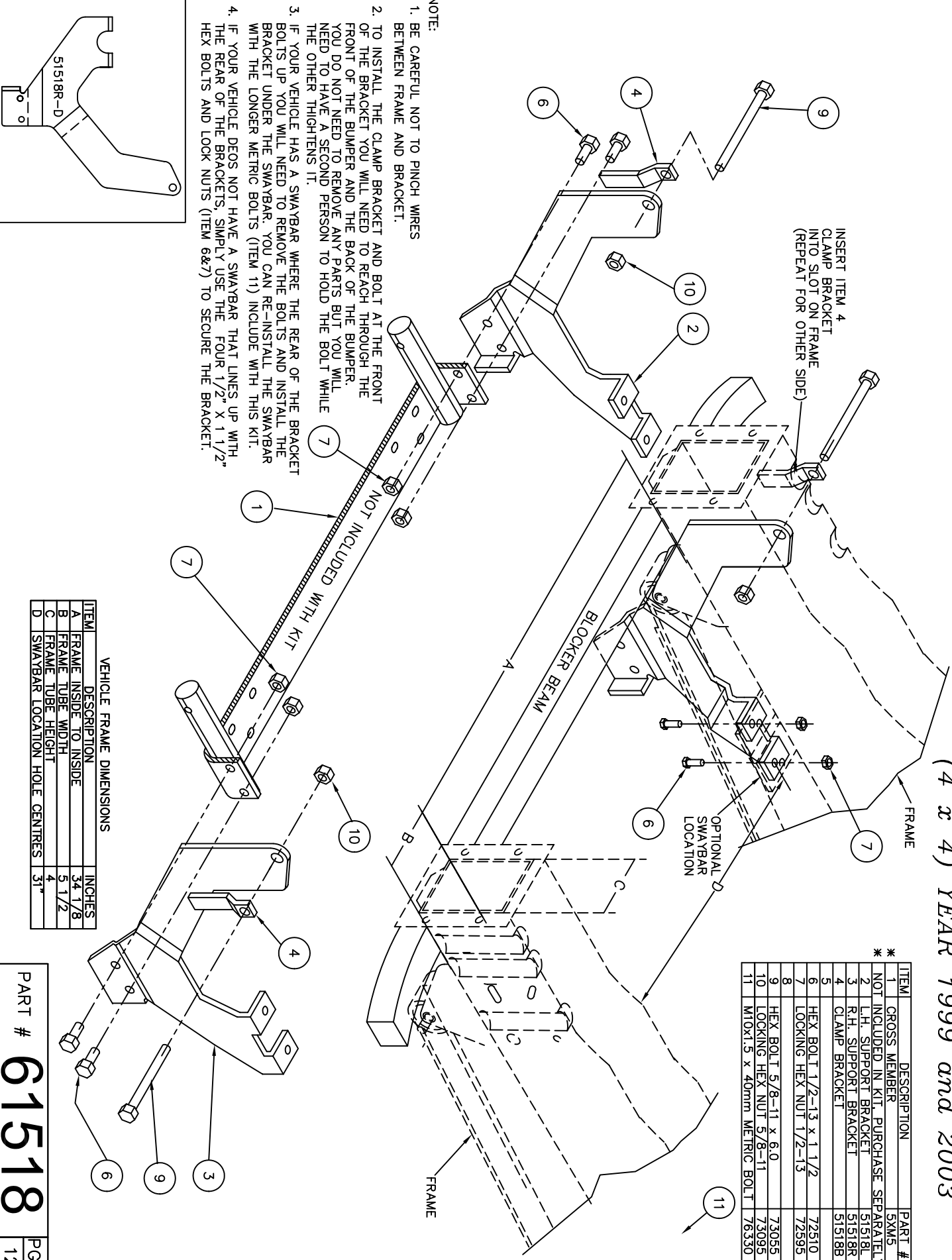
This custom kit is manufactured by Snowbear Limited to fit:
FORD F250 (Heavy Duty) MOUNT ASSEMBLY

(4 x 4) YEAR 1999 and 2003

ITEM	DESCRIPTION	PART #	QTY.
1	CROSS MEMBER	5XM5	1
* NOT INCLUDED IN KIT. PURCHASE SEPARATELY			
2	L.H. SUPPORT BRACKET	51518L	1
3	R.H. SUPPORT BRACKET	51518R	1
4	CLAMP BRACKET	51518B	2
5	HEX BOLT 1/2-13 x 1 1/2	72510	8
6	LOCKING HEX NUT 1/2-13	72595	8
7	HEX BOLT 5/8-11 x 6.0	73055	2
8	LOCKING HEX NUT 5/8-11	73095	2
9	M10x1.5 x 40mm METRIC BOLT	76330	4

INSERT ITEM 4
CLAMP BRACKET
INTO SLOT ON FRAME
(REPEAT FOR OTHER SIDE)

- NOTE:
1. BE CAREFUL NOT TO PINCH WIRES BETWEEN FRAME AND BRACKET.
 2. TO INSTALL THE CLAMP BRACKET AND BOLT AT THE FRONT OF THE BRACKET YOU WILL NEED TO REACH THROUGH THE FRONT OF THE BUMPER AND THE BACK OF THE BUMPER. YOU DO NOT NEED TO REMOVE ANY PARTS BUT YOU WILL NEED TO HAVE A SECOND PERSON TO HOLD THE BOLT WHILE THE OTHER TIGHTENS IT.
 3. IF YOUR VEHICLE HAS A SWAYBAR WHERE THE REAR OF THE BRACKET BOLTS UP YOU WILL NEED TO REMOVE THE BOLTS AND INSTALL THE BRACKET UNDER THE SWAYBAR. YOU CAN RE-INSTALL THE SWAYBAR WITH THE LONGER METRIC BOLTS (ITEM 11) INCLUDE WITH THIS KIT.
 4. IF YOUR VEHICLE DOES NOT HAVE A SWAYBAR THAT LINES UP WITH THE REAR OF THE BRACKETS, SIMPLY USE THE FOUR 1/2" X 1 1/2" HEX BOLTS AND LOCK NUTS (ITEM 6&7) TO SECURE THE BRACKET.



VEHICLE FRAME DIMENSIONS

ITEM	DESCRIPTION	INCHES
A	FRAME INSIDE TO INSIDE	34 1/8
B	FRAME TUBE WIDTH	5 1/2
C	FRAME TUBE HEIGHT	4
D	SWAYBAR LOCATION HOLE CENTRES	31"